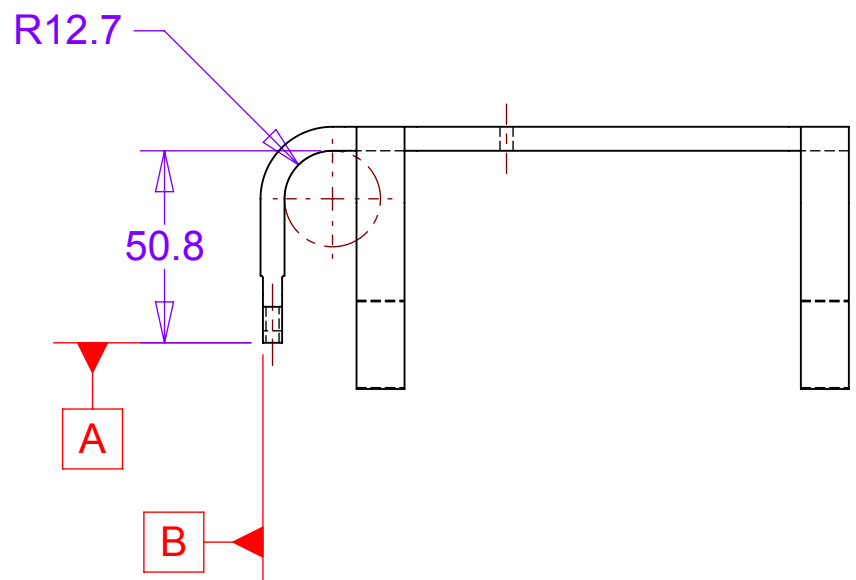
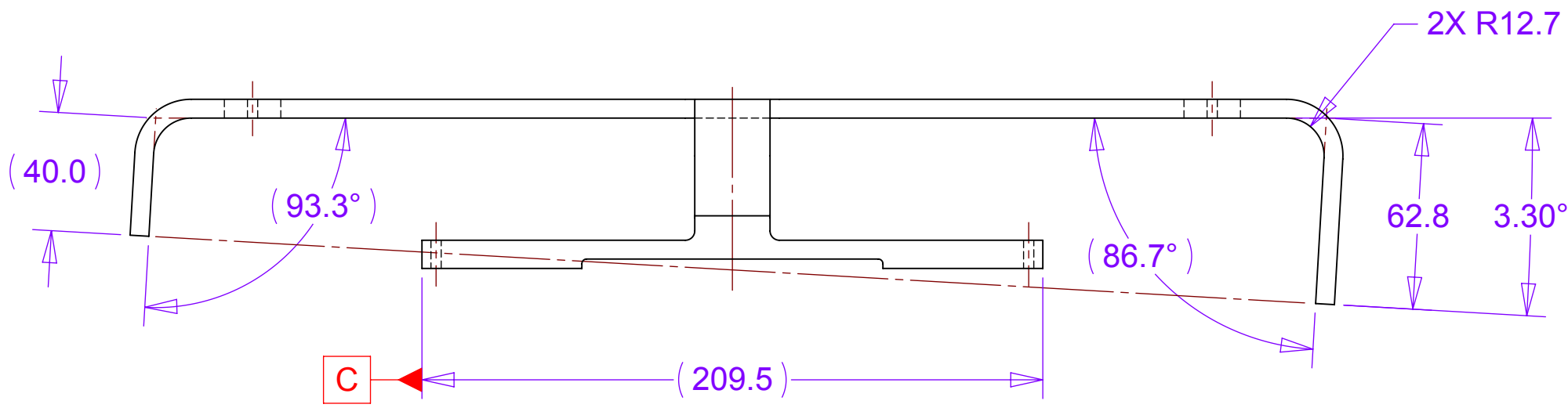
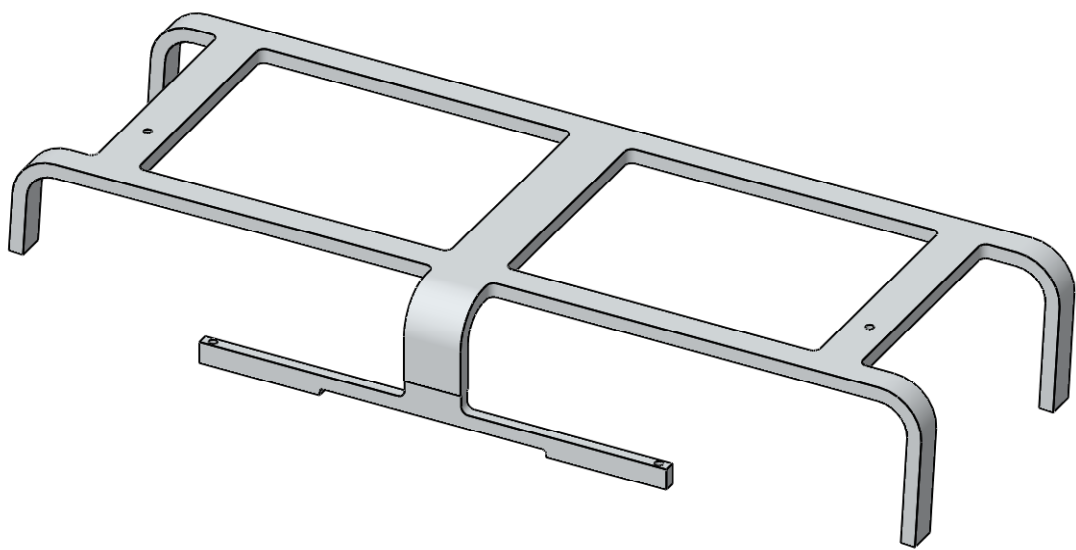
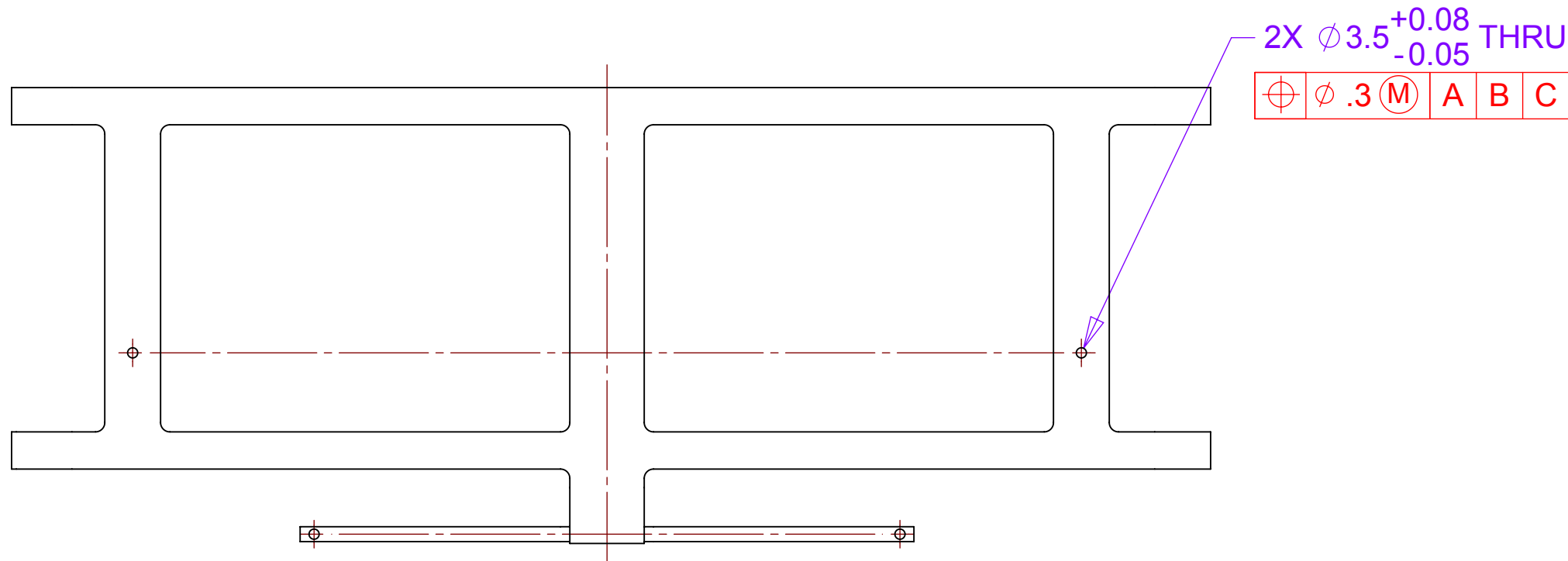


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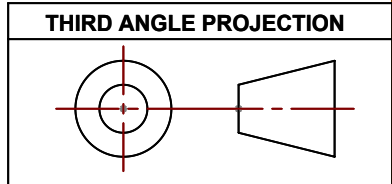
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Sheet 2 revised and redrawn to reflect disk 4 carrier	11/24/10	R Smith



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

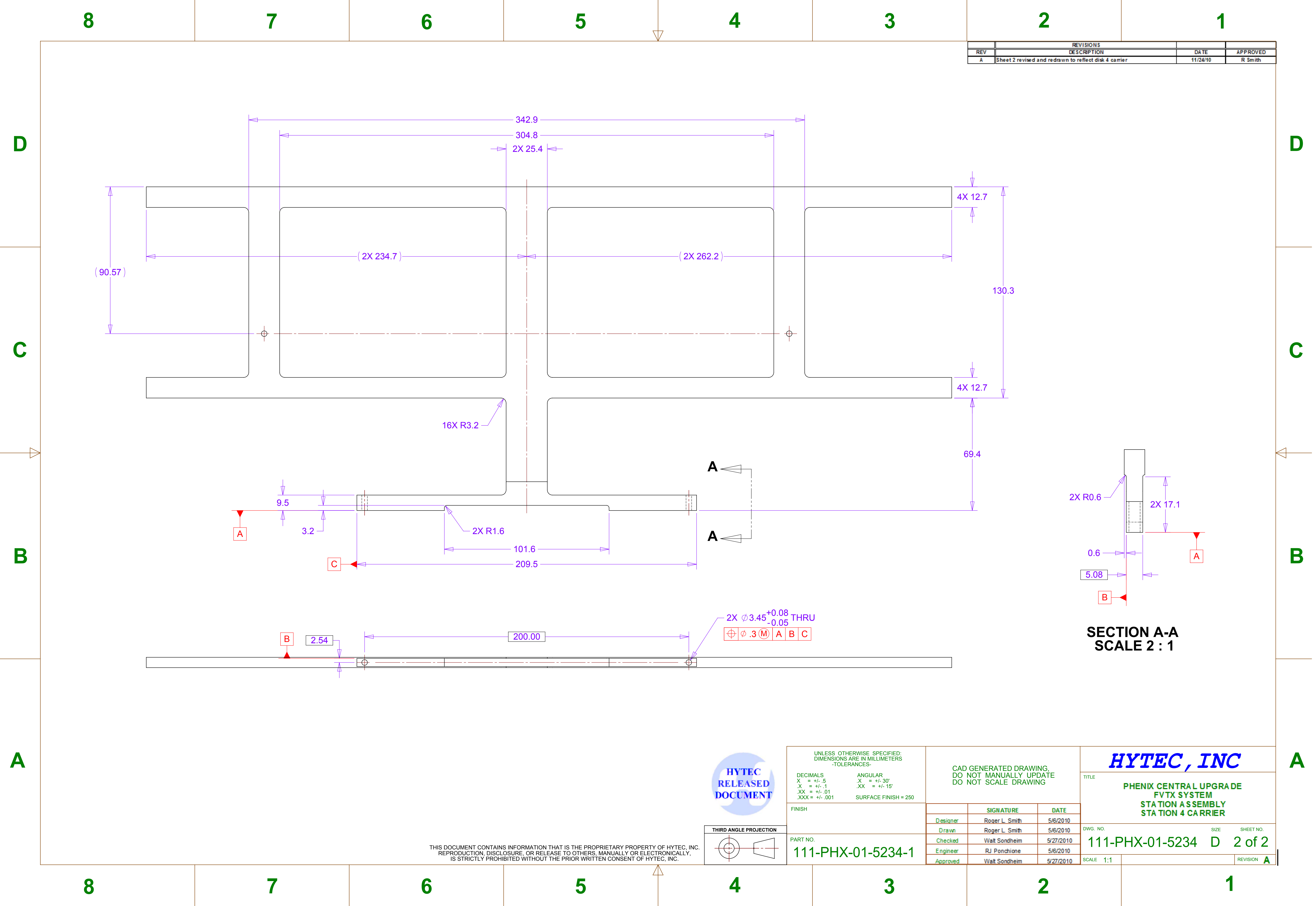
MATERIAL: 6061-T6 ALUMINUM



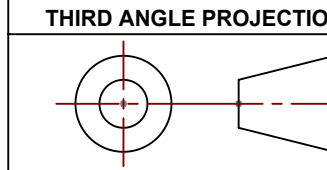
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<i>HYTEC, INC</i>		
				TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION A ASSEMBLY STATION 4 CARRIER		
DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .005		ANGULAR = +/- .30' SURFACE FINISH = 125				
FINISH			SIGNATURE	DATE		
		Designer	Roger L. Smith	5/6/2010		
PART NO. 111-PHX-01-5234-1		Drawn	Roger L. Smith	5/6/2010	DWG. NO.	
		Checked	Walt Sondheim	5/27/2010	SIZE	
		Engineer	RJ Ponchione	5/6/2010	111-PHX-01-5234	D
		Approved	Walt Sondheim	5/27/2010	1 of 2	
		SCALE 1:2			REVISION A	

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REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
A	Sheet 2 revised and redrawn to reflect disk 4 carrier	11/24/10	R Smith



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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30' .XX = +/- 15' SURFACE FINISH = 250	FINISH		TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION A ASSEMBLY STATION 4 CARRIER	
PART NO. 111-PHX-01-5234-1		Designer	Roger L. Smith	5/6/2010	DWG. NO.
		Drawn	Roger L. Smith	5/6/2010	SIZE
		Checked	Walt Sondheim	5/27/2010	111-PHX-01-5234 D
		Engineer	RJ Ponchione	5/6/2010	SHEET NO.
		Approved	Walt Sondheim	5/27/2010	2 of 2
		SCALE 1:1		REVISION A	